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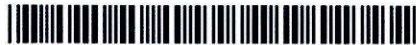
D3368-041
Job Sheet 208909



Part No: D3368-041

Job Qty: 1 pcs

Part Name: Tail Rotor Pedal Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/6/20

Job Tracking No:

Due Date: 4/23/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3368 REV B , D2690 REV B2 , D3384 REV C IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/23/20	4/23/20	0.00	2.34	Small Fab - 1		DAS 58 9-89 APR 08 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	4/23/20	4/23/20	0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 09 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	4/23/20	4/23/20	0.00	0.00	Packaging 3 - 1 - B4B		DAS 40 9-89
							Packaging 3 - 2 - B4B		

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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	APR 09 202
130 QC 21 - SA	1 pcs	4/23/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - (Small Fab) 1-Open D3373-7 lock package. Keep keys, lock body, lock body nut, screw, flat cam and lock barrel.
 Descriptions: Discard the rest. 2-Fabricate D3371-5 Cam Lock as per Dwg D3371 3- Cut cable to length as per dwg D2690 and D3384
 4- Assemble lanyard to cyclic sock as per Dwg D3384 Identify as D3384-047 Identify as D3371-5 3-Assemble lock
 mechanism and cam and install decal as per Dwg D3368.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

015377

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
238-028	3/16" Dowel Pin .5" long	2 Ea (2 ea)	100-Small Fab - 1	5726094
385-039	8-32 Flat screw	4 Ea (4 ea)	100-Small Fab - 1	Fm130688
CBL-1240	Cable	2.3330 ft (2.333 ea)	100-Small Fab - 1	5198626
CBL-460	Loop Sleeve	2 Ea (2 ea)	100-Small Fab - 1	5251710
D3368-1	Pedal Lock Base	1 pcs (1 ea)	100-Small Fab - 1	5199458
D3368-3	Pedal Lock Cover	1 pcs (1 ea)	100-Small Fab - 1	5119354
D3373-7	Cam Lock	1 pcs (1 ea)	100-Small Fab - 1	5233509
D3384-1	Cyclic Sock	1 pcs (1 ea)	100-Small Fab - 1	5095047
D3385-3	Hinge	1 pcs (1 ea)	100-Small Fab - 1	5206330
HX-81	1/4"-20 SHCS 3/8" long	1 Ea (1 ea)	100-Small Fab - 1	5212160
NAS1149F0463P	Washer (AN960-416)	2 Ea (2 ea)	100-Small Fab - 1	5247854

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	238-028	2	89	0
	385-039	4	33	0
	CBL-1240	2	235	0
	CBL-460	2	264	0
	D3368-1	1	7	0
	D3368-3	1	7	0
	D3373-7	1	10	0
	D3384-1	1	18	0
	D3385-3	1	14	0
	HX-81	1	26	0
	NAS1149F0463P	2	304	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

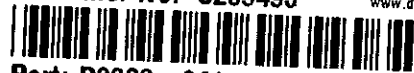
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S269495



Part: D3368-041

Job No: 208909

Serial No/Batch: S269495

Revision:

Inspector:

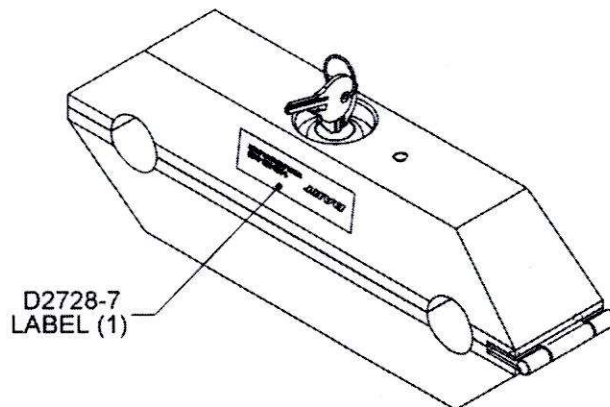
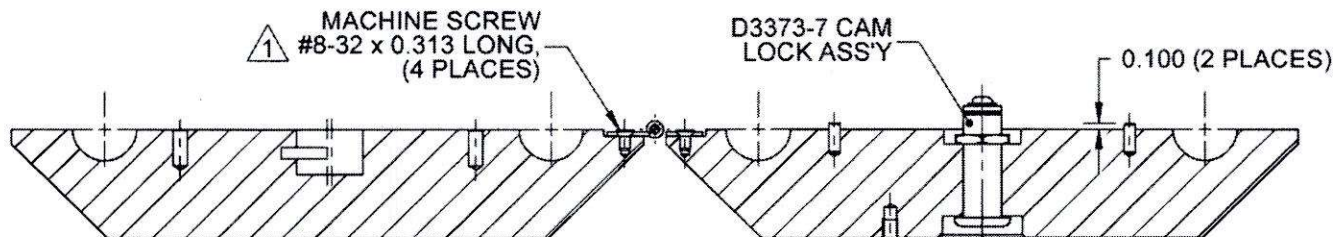
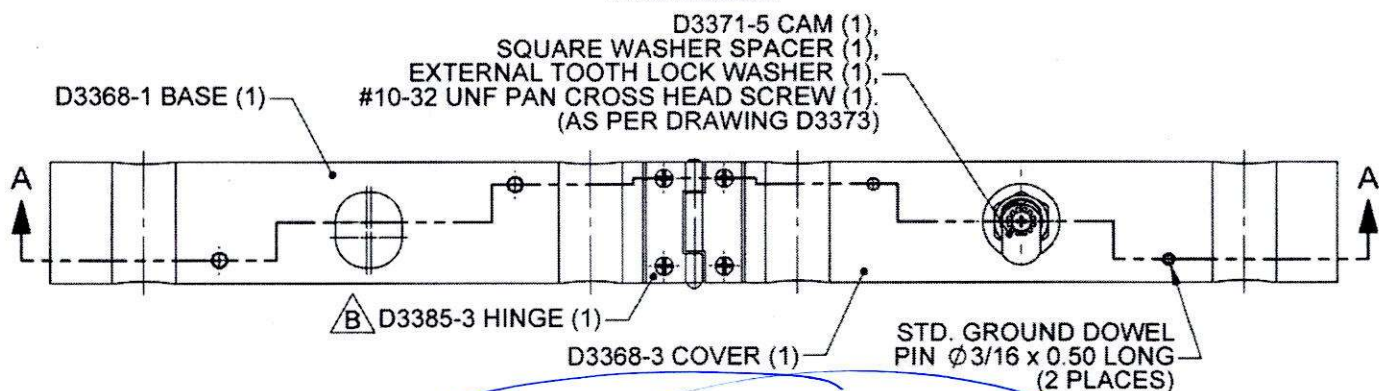
Exp Date:

Instructions: Various STC's

Date: 04/08/20

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3368	REV. B SHEET 1 OF 3
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:3
A	05.01.19	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	

**RELEASED**
[Signature]
25/04/28**PEDAL LOCK SHOWN LOCKED WITH KEY****SECTION A-A****NOTES:**

- 1) POSSIBLE SUPPLIER: SPAENAU P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

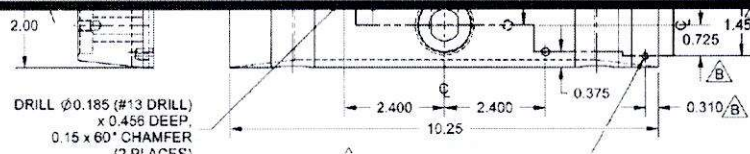
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Part List

Part No: Display Images: ☒ Warehouse:
 Revision: Active Only: ☐ Change No:
 Name: Product Family: Planner:
 Part Type: Part Source: Supplier:
 Masters: Primary Aircraft Application: Part Drawing Number:
 Part Status:

Part No	Rev	Image	Name	Change No	Part Type	Product Family	Part Status	Primary Aircraft Application	Attributes	Masters	Main Warehouse	Part Source	Special Comments
D3368-041			Tail Rotor Pedal Lock		Sub-assembly	Ground Support Equipment	Active	Generic Bell	Commercial Product Line: Aircraft Disabling Device Primary OEM Application: Bell Manufacturer: DART Sales Lead Time: 4 weeks Business Segment: Tools & GSE Advertised on web? Yes		Hawkesbury	Manufactured	DWG D3368 REV B: D3690 REV B2: D3384 REV C IPP Rev A Removed from 9 Dgtl 06-03-22 JLM
D3368-1			Pedal Lock Base		Sub-assembly	Ground Support Equipment	Active	Bell Medium/UH-1	Commercial Product Line: Ground Support Equipment - Spare Primary OEM Application: Bell Manufacturer: DART Advertised on web? No		Hawkesbury	Manufactured	DWG REV B IPP A 05 01 27 New Issue KJ/JLM IPP Rev B 08-07-17 add CC3 DD verified by ec
D3368-3			Pedal Lock Cover		Sub-assembly	Ground Support Equipment	Active	Bell Medium/UH-1	Commercial Product Line: Ground Support Equipment - Spare Primary OEM Application: Bell Manufacturer: DART Advertised on web? No		Hawkesbury	Manufactured	DWG REV B IPP A 05 01 27 New Issue KJ/JLM IPP Rev B 08-07-15 add CC3 DD verified by ec



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